

TECHNICAL DATA

AD828

3 COMPONENT EPOXY CRACK FILLER

PRODUCT DESCRIPTION:

AD828 is a three component 100% solids epoxy gel designed for shallow repair on either vertical or horizontal surfaces. This product is easy to mix and use and has the consistency of a light peanut butter when mixed. Additionally, the product, because it is a 100% solids product, can be applied thicker on horizontal surfaces when required.

RECOMMENDED FOR:

Recommended for repairing cracks and defects in concrete or masonry. The relatively fast set time makes this product an ideal repair gel.

SOLIDS BY WEIGHT:

100%

SOLIDS BY VOLUME:

100%

VOLATILE ORGANIC CONTENT:

Zero pounds per gallon

COLORS AVAILABLE:

Off white/light gray when mixed

RECOMMENDED FILM THICKNESS:

1/8" cracks or thin build repairs

COVERAGE PER HALF GALLON:

0.065 cubic feet or 614 lineal feet @ 1/8"x 1/8"

PACKAGING INFORMATION

1/2 gallon kit (4.40 pounds net approximately)

MIX RATIO:

Pre-packaged kits yield approximately 1/2 gallon (2.35# part A, 1.10# part B, 0.95# part C) (volumes and weights approximate)

SHELF LIFE:

1 year in unopened container

ABRASION RESISTANCE:

Taber abraser CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 37 mg loss

HEAT DEFLECTION TEMP.:

120 degrees F)

FLEXURAL STRENGTH:

9,800 psi @ ASTM D790

COMPRESSIVE STRENGTH:

8,200 psi @ ASTM D695- 1/2" x 1/2" bars

TENSILE STRENGTH:

8,300 psi @ ASTM D638

ULTIMATE ELONGATION:

3.3%

ADHESION:

380 psi @ elcometer (concrete failure, no delamination)

HARDNESS:

Shore D= 75

VISCOSITY:

Light fluffy gel - mixed

DOT CLASSIFICATION:

Part A "not regulated"

Part B "CORROSIVE LIQUID N.O.S., 8, UN1760, PGIII

CURE SCHEDULE: (70°)

pot life – 1/2 gallon volume 17-27 minutes
tack free (dry to touch)..... 2-4 hours
recoat or topcoat..... 6-12 hours
light foot traffic..... 8-12 hours
full cure (heavy traffic)..... 2-7 days

APPLICATION TEMPERATURE:

55-90 degrees F. with relative humidity below 90% for best results.

CHEMICAL RESISTANCE:

REAGENT	RATING
butanol	C
xylene	B
1,1,1 trichloroethane	B
MEK	B
methanol	B
ethyl alcohol	B
skydrol	C
10% sodium hydroxide	E
50% sodium hydroxide	D
10% sulfuric acid	C
70% sulfuric acid	A
10% HCl (aq)	C
5% acetic acid	A

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

PRIMER:

None necessary

TOPCOAT:

Optional: This product can be over-coated with many suitable epoxy and urethane products.

LIMITATIONS:

*Color stability may be affected by environmental conditions such as high humidity, temperatures, chemical exposure or exposure to certain types of lighting such as sodium vapor lights.

*Colors may vary from kit to kit.

*This product is not UV color stable and may discolor when exposed to UV light sources.

*Substrate temperature must be 5° F above dew point.

*This product has a short pot life. Therefore, mix only an amount that can be used in a short period of time.

*Do not topcoat over this product until it has sufficiently hardened.

*All new concrete must be cured for at least 30 days prior to application.

*See reverse side for application instructions.

*Physical properties are typical values and not specifications.

*See reverse side for limitations or our liability and warranty.

INSTRUCTIONS (AD828)

- 1) **PRODUCT STORAGE:** Store product at normal room temperature before using. Continuous storage should be between 60 and 90 °F. Low temperatures or temperature fluctuations may cause crystallization.
- 2) **SURFACE PREPARATION:** All dirt, foreign contaminants, oil, and laitance must be removed to assure a trouble free bond to the substrate. A test should be made to determine that the concrete is dry; this can be done by placing a 4'x4' plastic sheet then taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start repair work. This product is intended for hairline cracks and other fractures up to 1/8 inch in width. Remove all unsound concrete from within the crack to be repaired and thoroughly vacuum all debris and dust from within the crack opening.
- 3) **PRODUCT MIXING:** This product is supplied in pre-measured and pre-packaged kits, use and mix the entire kit to avoid mixing problems. To mix, pour the contents of component B into the Component A can and mix the two liquid components together. After the two liquid components are mixed together, add the supplied powder component and mix into the liquids with a jiffy mixer or other suitable mixing apparatus until the material is thoroughly mixed and streak free. This product as supplied in a ½ gallon kit will have a pot life of about 20 minutes. Improper or insufficient mixing may result in product failure.
- 4) **PRIMING:** No priming is necessary.
- 5) **PRODUCT APPLICATION:** The mixed material can be applied by marginal trowel, putty knife, or any other suitable equipment.
- 6) **RECOAT OR TOPCOATING:** When placing a topcoat over a repaired crack, allow the material to cure before installing the coating. If excessive amounts are spread well beyond the crack repair or in areas where surface repairs have been implemented, it is best to check the cured areas for any possible amine blush (a whitish, greasy film or deglossing) prior to coating over this material. If a blush is present, it must be removed prior to topcoating or recoating. A standard type detergent cleaner can be used to remove any blush. Many epoxy coatings and urethanes are compatible for use over this product as well as multiple coats of this product.
- 7) **CLEANUP:** Use xylol.
- 8) **FLOOR CLEANING:** Caution! Some cleaners may affect the color of the fast gel installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 9) **RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

*We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.***